PLC WORKSHOP FOR SQUARE D TRAINING

FOUNDATIONS SYLLABUS

Upon completion of this course, you will be able to:

Getting Started

Install PLC WorkShop

Memory Configuration

- Allocate Expanded or Extended Memory for PLC WorkShop Overlay
- Allocate Expanded Memory for program data

Security Configuration

- · Understand available security levels
- Configure security
- Manage passwords that access these security levels
- Add and delete passwords
- Set enter and exit security levels

Network Mode

 Scan, create, edit, load, and save network files

Online vs. Offline

- Understand the difference between online and offline modes
- Select online or offline modes
- Transfer from offline to online, and online to offline

Terminal Mode

- Configure Terminal Mode communications
- Access the Terminal Communication screen

Program Setup

- Specify where Help information is located
- Set communication parameters
- · Select monitor display type

Navigation and Help

- Navigate through PLC WorkShop
- Access Help text available in PLC WorkShop

Ladder Program

View and edit the PLC ladder logic program

Ladder Editor Setup

- Check for duplicate outputs
- Enable default registers
- Shade documentation
- Customize colors

Rack Addressing

- Understand rack addressing and terminology
- Access the Rack Addressing screen
- Learn basic rack addressing guidelines
- Enter a rack addressing example
- Delete rack addresses
- · Display configured racks
- View remote status of drops

Disk Operations

- Access the Disk Operations screen
- Load files from disk and save files to disk
- Merge disk files to offline program
- Restore files from backup files
- Delete and copy files

Transferring Programs

 Transfer ladder programs, configuration, and data from offline memory to processors and from processors to offline memory

Documentation

- Identify different forms of documentation
- Access the Documentation Editor
- · Create, edit, and save documentation

Data Window

- · Enter any desired address
- · Display consecutive addresses easily
- Format data values
- Read data values from, and write data values to, the PLC

Cross Reference

- Use the Cross Reference to display where address and instructions are used
- Print Cross Reference information

PLC Operations

 Halt/run the PLC, disable PLC outputs, turn on Memory Protect, inhibit forcing, and protect registers

Print Program

Select parts and print the PLC program

Clearing Memory

To find out more about our comprehensive training solutions, contact Sales for information: sales@fast-soft.com or 262.238.8088.

